

# **User Manual**

## **FGI-DU4200 INVERTER / CHARGER**

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# ABOUT THIS MANUAL

## Purpose

This manual introduces the assembly, installation, operation and troubleshooting of inverter. Please read this manual carefully before installation and operation.

## Target Group

This manual is designed for professionals and end users. Operations that do not require any specific skills can also be handled by the end users themselves. Professionals must have the following skills:

- Understand how the inverter works and operates
- After training, someone knows that how to deal with crises and risks in the installation and use of electrical equipment and devices
- After training, someone knows that how to install and commission electrical equipment and fixtures
- Understand the applicable standards and directives
- Understand and abide by this manual and all safety knowledge

## SAFETY REGULATIONS



**Warning: This article contains important safety and operation instructions. Please read and save this manual for future reference.**

1. Please choose the corresponding setting according to whether to use lead-acid battery or lithium battery. If it is not set properly, the system may not operate normally.
2. Before using the unit, please read all the instructions and cautionary on the unit and understand all battery models and relevant chapters in this manual.
3. Never short-circuit AC output and DC input. Never connect the mains when the DC input is short-circuited.
4. Never charge a non-rechargeable battery.
5. Do not disassemble the unit. When maintenance or repair is needed, please send it to the professional technical service center. Incorrect reassembly may lead to electric shock or fire.
6. To reduce the risk of electric shock, disconnect all wiring before attempting any maintenance or cleaning. Turning off the device will not reduce this risk.
7. Be extra careful when using metal tools on or around the battery. Some potential risks, such as short circuit of batteries or other electronic components caused by sparks caused by falling tools, may lead to explosion.
8. In order to realize the optimal operation of this off grid solar inverter, please select the appropriate cable size according to the instruction. It is very important to operate the off grid solar inverter correctly.
9. When disconnecting AC or DC terminals, please strictly follow the installation procedure. For more details, please refer to "Installation" in this manual.
10. Grounding instruction this off grid solar inverter shall be connected to the permanent grounding wiring system. Be sure to comply with local requirements and regulations to install this inverter.
11. Provide a fuse that meets certain specifications for battery power supply as overcurrent protection.
12. **Warning! !** Only professional service personnel can repair this equipment. If there are still errors after troubleshooting, please send this off line solar inverter back to the local dealer or service center for maintenance.

## INTRODUCTION

This is a multifunctional off grid solar inverter, which integrates MPPT solar charging controller, high-frequency pure sine wave inverter and UPS function module, and is very suitable for off-grid backup power supply and spontaneous self-use system. The design of high-frequency transformer enables the machine to provide reliable power conversion in a small size.

The whole system also needs other equipment to achieve complete operation, such as photovoltaic modules, generator or utility grid. According to your requirements, please consult your system integrator to obtain other possible system components. WiFi module is a plug-and-play monitoring device installed on the inverter. With this device, users can monitor the running status of solar system anytime and anywhere through mobile phones or websites.

## Features

- The machine can use two battery voltage modes, with a maximum load of 2300W in 12V battery mode and 4200W in 24V battery mode
- Pure sine wave output inverter
- According to the requirements of load (household appliances/personal computers), the input voltage range of utility grid can be selected
- According to the battery requirements, the charging current can be set through LCD
- Solar energy and utility grid can power loads at the same time
- AC input is compatible with mains and generator
- Automatic restart function when mains power is restored
- Overload/ Over temperature/ short circuit protection
- The intelligent charging design of battery makes the battery more fully utilized
- RS485 port Used for communication with BMS
- Cold start function
- Built-in MPPT, operating voltage range 55V~500V, open circuit voltage 500Voc
- WIFI remote monitoring (optional)
- RGB lamp, which displays different colors according to inverter status(optional)

## Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or mains electricity
- Solar module (optional)

Consult with your system integrator for other possible system architectures depending on your requirements. This inverter can power all kinds of appliances in home or office environment, including motor type appliances such as tube light, fan, refrigerator and a air conditioner.



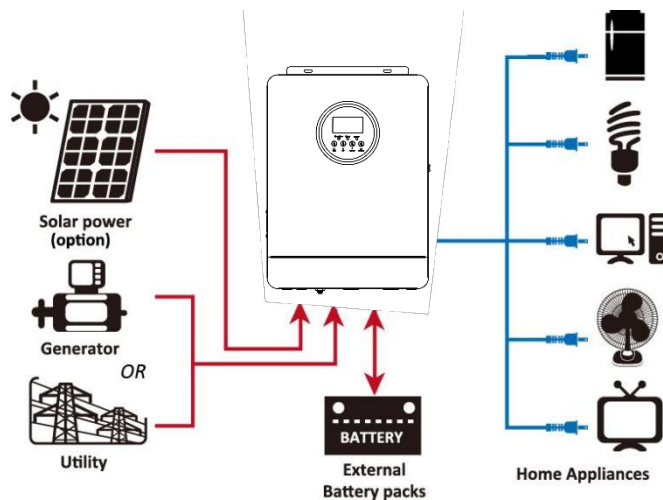
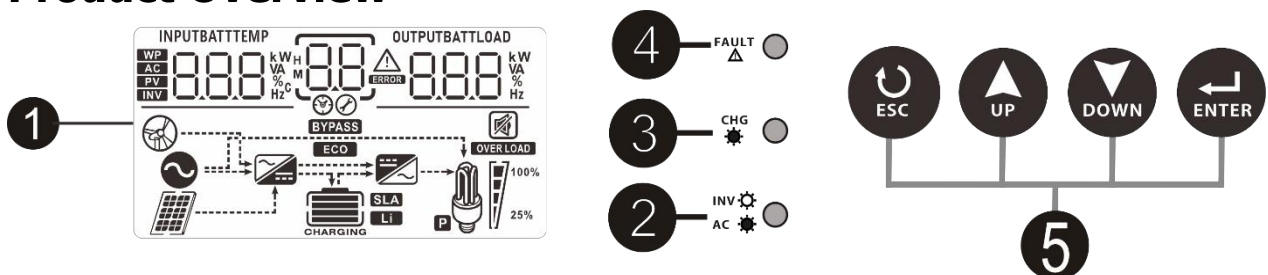
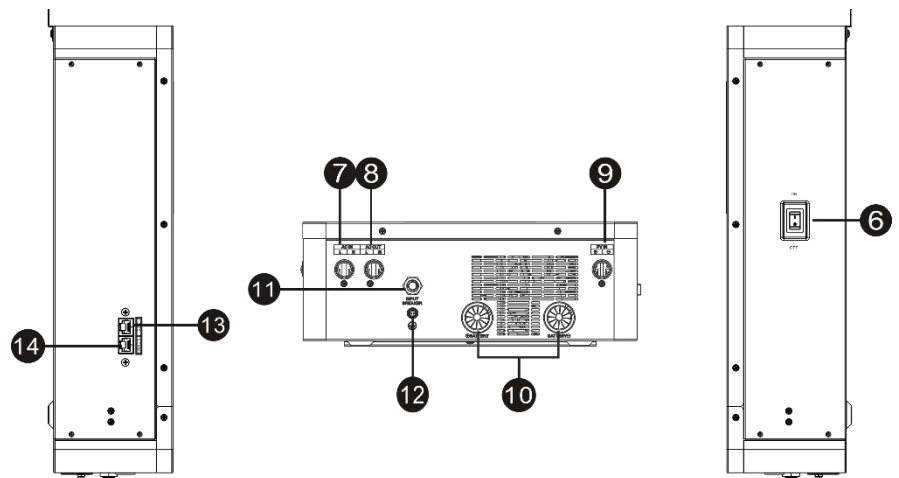


Figure 1 Hybrid Power System

## Product Overview



1. LCD screen
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function keys
6. Power on/off
7. AC input
8. AC output
9. PV input
10. Battery input
11. Circuit breaker
12. Ground wire terminal
13. BMS communication port
14. RS232 communication port



## INSTALLATION

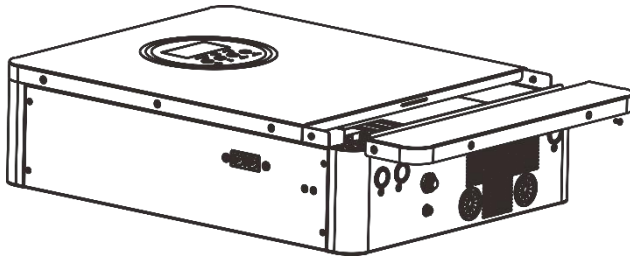
### Unpacking And Inspection

Unpack the inverter and make sure there are no damaged objects in the package. You should have received the following items inside of package:

- Machine x 1
- User manual x 1

### Preparation Before Installation

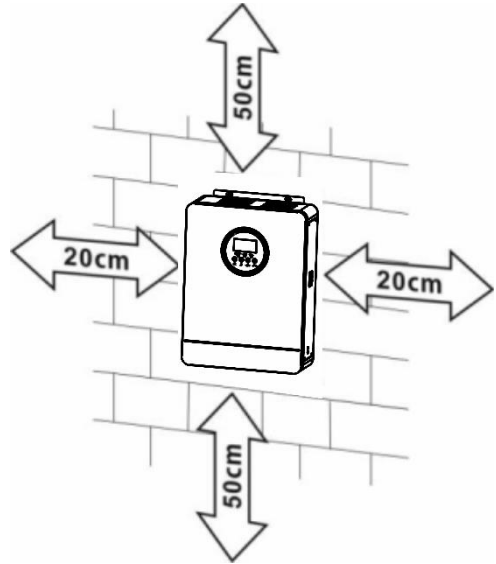
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



## Installation

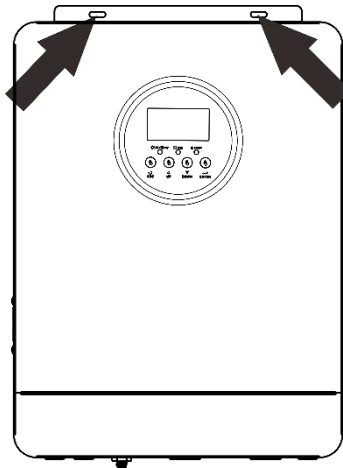
Please consider the following points before installing the equipment:

1. Do not install the inverter on flammable building materials;
2. Install on a solid surface;
3. Install this inverter at eye level in order to allow the LCD display to be read at all times;
4. Leave a gap of 20-50 cm for ventilation and heat dissipation of the equipment;
5. The equipment working environment temperature should be 0-55°C;
6. It is the best to install it vertically down against the wall, leaving a certain space with the ground.



**SUITABLE FOR INSTALLATION ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY**

Tighten the screws and fix the installation. Machine fixing screws: M4 or M5 screws are recommended.



## Battery Connection

### Lead-Acid Battery Connection

**WARNING:** In order to operate safely and comply with laws and regulations, it is required to install an independent DC overcurrent protector or disconnect device between the battery and the inverter.

**WARNING:** All wiring must be performed by a qualified personnel.

**WARNING:** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and as below.

Recommended battery cable specifications:

Model	Wire specification		Torque value
12V	1 * 2/0 AWG	67mm <sup>2</sup>	2-3 Nm
24V	1 * 1/0 AWG	54mm <sup>2</sup>	2-3 Nm



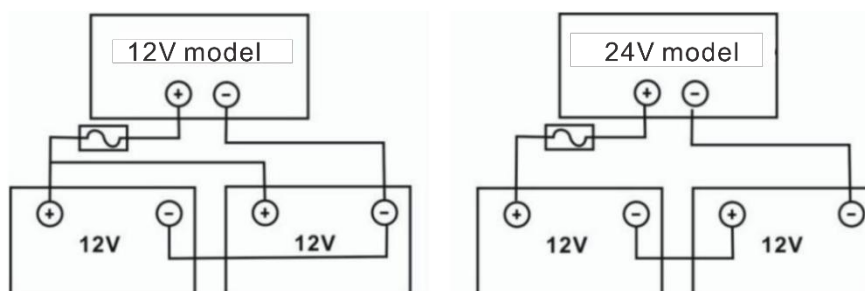
**Note: The recommended charging current of lead-acid battery is 0.2C (C is battery capacity).**

Please follow below steps to implement battery connection:

1. Connect the battery according to the recommended battery cable specifications.
2. Connect all battery packs as needed.
3. Insert the ring terminal of the battery cable into the battery connector of the inverter flatly, and ensure that the bolts are tightened with a torque of 2-3 Nm. Make sure that the polarities of the battery and inverter are connected correctly, and tighten the ring terminal with the battery terminal.

	<b>WARNING:</b> Shock Hazard Installation must be performed with care due to high battery voltage in series.
	<b>CAUTION! !</b> Do not place anything between the flat part of the inverter terminal and the ring terminal, otherwise, it may cause short circuit or overheating.
	<b>CAUTION! !</b> Do not apply antioxidant to the terminal before it is tightly connected.
	<b>CAUTION! !</b> Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative(-).

4. Connect all battery packs in the following table.



## Lithium Battery Connection

If choosing lithium battery for the inverter, only lithium batteries that have been matched with BMS communication protocol are allowed.

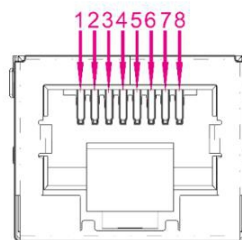
1. Connect the battery according to the recommended battery cable specifications.
2. Insert the ring terminal of the battery cable into the battery connector of the inverter flatly, and ensure that the bolts are tightened with a torque of 2-3 Nm. Make sure that the polarities of the battery and inverter are connected correctly, and that the ring terminal is tightened with the battery terminal.
3. Connect one side of RJ45 cable to the BMS communication port of inverter.
4. Insert the other side of RJ45 cable into RS485 communication port on lithium battery.

**Note:** If you choose a lithium battery, please make sure to connect the battery and inverter with BMS communication cable, and select the battery type as "LIB" mode.

## Communication And Setting Of Lithium Battery

1. Connect the RJ45 communication cable between inverter and battery. Please confirm that the lithium battery BMS port's PIN is correspond with the inverter BMS communication port. The inverter BMS port's PIN definition as below:

Pin number	Port definitions
1	RS485B
2	RS485A
3	NG
4	NG
5	NG
6	NG
7	RS485A
8	RS485B



2. In order to communicate with the lithium battery BMS, you should press the "ENTER" button for a long time, and set the battery type as "LIB" in program 05. Then select the matching battery protocol in Program 10 .















05	Battery type	AGM (default) 05 AGM
		Flooded 05 FLd
		User Defined 05 USE
		Lithium battery mode 05 LIB
10	Lithium battery protocol	PYLON 10 PYL
		PACE 10 PAC

3. In "LIB" mode, press and hold the "ESC" button to view the information of the lithium battery, and the inverter display screen will enter the following screen (the initial interface shows the total battery voltage and remaining battery capacity).


Press the "DOWN" button to display the following data in turn.





















Battery voltage	The remaining battery capacity
Battery charging current	Battery discharge current
The rated capacity of the battery	Cycle charge and discharge times
BMS board temperature	MOS temperature
The maximum voltage of single battery cell	The minimum voltage of single battery cell
The maximum temperature of single battery	The minimum temperature of single battery

## Battery Alarm Code

Alarm code	Alarm event	Icon flashing
21	Battery Cell Over Voltage	
22	Battery Cell Under Voltage	
23	Battery Pack Over Voltage	
24	Battery Pack Under Voltage	
25	Charging Over Current	
26	Discharging Over Current	
27	Charging Cell Over Temperature	
28	Discharging Cell Over Temperature	
29	Charging Cell Under Temperature	
30	Discharging Cell Under Temperature	
34	Battery capacity is too low	
44	Battery Cell Voltage Imbalance	
45	Battery Cell Temperature Imbalance	
46	Internal Communication Alarm	

## Battery fault code

Fault code	Fault event	The icon is long and bright
21	Battery Cell Over Voltage	

22	Battery Cell Under Voltage	
23	Battery Pack Over Voltage	
24	Battery Pack Under Voltage	
25	Charging Over Current	
26	Discharging Over Current	
27	Charging Cell Over Temperature	
28	Discharging Cell Over Temperature	
29	Charging Cell Under Temperature	
30	Discharging Cell Under Temperature	
31	Ambient Over Temperature	
32	Ambient Under Temperature	
33	MOS Over Temperature	
35	Battery Short Circuit	
36	Charge Overvoltage	
37	System Failure	
39	Charging MOS Fault	
40	Discharge MOS Fault	
41	Temperature Sensor Fault	
42	Battery Cell Fault	
43	Sampling Communication Failure	

## AC Input/Output Connection

**CAUTION! !** Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

**CAUTION! !** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING! !** All wiring must be performed by a qualified personnel.

**WARNING! !** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

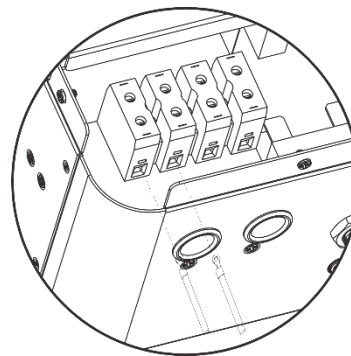
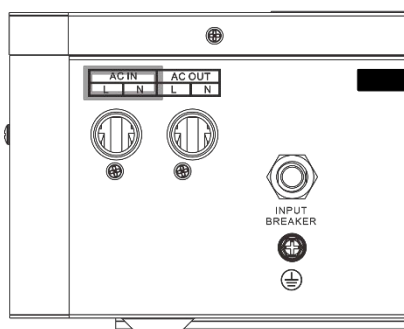
Suitable cable specifications for AC wires

Model	Wire Gauge	Torque Value
12V/24V	1 * 12 AWG	1.2-1.6 Nm

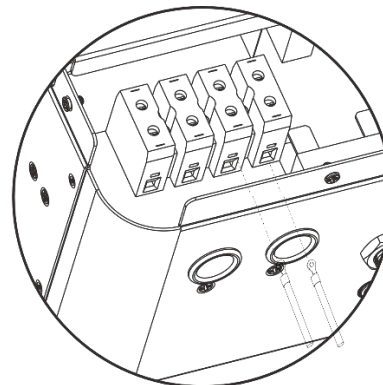
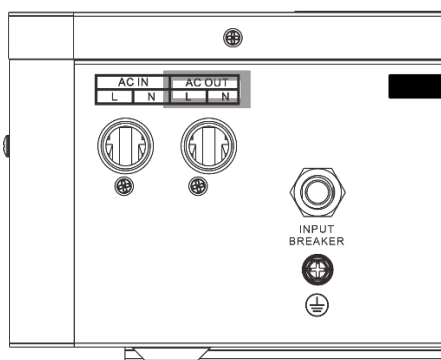
Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnecter first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏏) first.

⏏→Ground (yellow-green)

**L**→ LINE (brown or black)**N**→ Neutral (blue)**WARNING:****Be sure that AC power source is disconnected before attempting to hardwire it to the unit.**

4. Then, insert the AC output conductor according to the polarity identification at the terminal, and tighten the screw.

**L**→ LINE (brown or black)**N**→ Neutral (blue)

5. Make sure the wires are firmly connected.

**CAUTION:** Please ensure that all AC cables are connected correctly according to the corresponding polarity.**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped

	with time-delay function before installation. Otherwise, this inverter will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.
--	--

## PV Connection

**CAUTION:** Before connecting the PV module, please install separately a DC circuit breaker between the inverter and PV module.

**WARNING! !** All wiring must be performed by a qualified personnel.

**WARNING! !** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Gauge	Torque Value
12V/24V	1 * 16 AWG	1.2-1.6 Nm

### PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min battery voltage.

<b>Max. PV Array Power</b>	4000W
<b>I Max. PV</b>	18A
<b>Nominal PV Voltage</b>	240V
<b>PV Array MPPT Voltage Range</b>	55V-500V
<b>Max. PV Array Open Circuit Voltage</b>	500V

Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table:

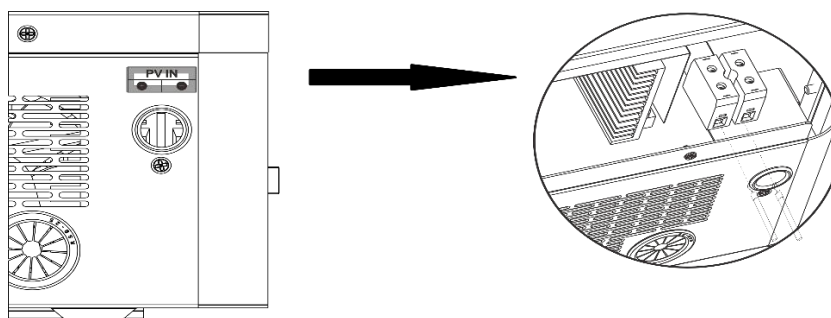
Solar panel parameters -250Wp -Vmp: 30.1Vdc -Imp: 8.3A -Voc: 37.7Vdc -Isc: 8.4A -Cells: 60	Solar Input	Q'ty of panels	Total Input
	Range (Min in serial: 6 pcs, max in serial: 11 pcs)		
	3 pcs in serial	3	750W
	6 pcs in serial	6	1500W
	8 pcs in serial	8	2000W
	12 pcs in serial	12	3000W
	13 pcs in serial	13	3250W
	8 pcs in serial and 2 sets in paralld	16	4000W

### 3. Equipment Assembly

Please follow below steps to implement PV module connection:

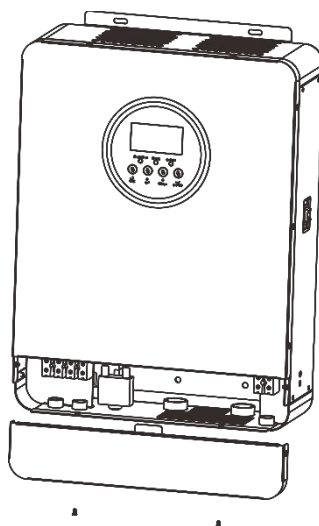
- 1) Remove insulation sleeve 10 mm for positive and negative conductors.
- 2) Check correct polarity of connection cable from PV modules and PV input connectors.  
Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.
- 3) Make sure the wires are securely connected.





## Final Assembly

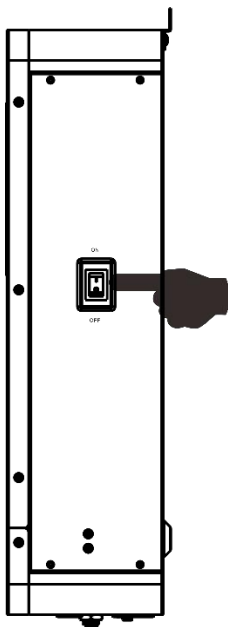
After connecting all the wires, put the bottom cover back and screw the screws.



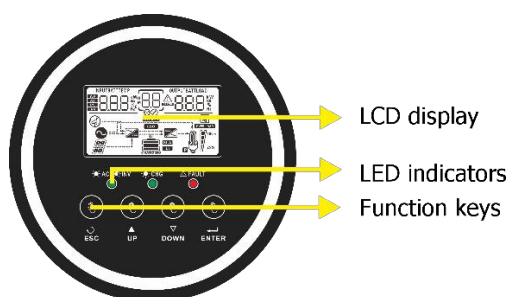
## OPERATION

### Power On/Off

After installing the machine correctly and connecting the battery correctly, just press the On/Off switch to turn on the machine.



### Operation And Display



The operation and display panel is shown in the following figure, which is located on the front panel of the inverter. It includes four function keys and an LCD screen for indicating operation status and input/output power information.

### RGB Light (optional)



Inverter state: green light

Utility state: blue light

Failure state: red light

### LED Indicator

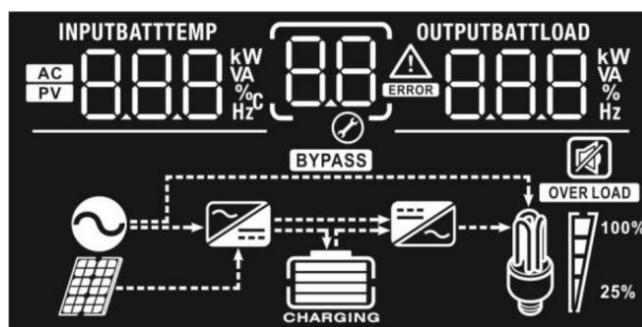
LED Indicator			Messages
AC / INV	Green	Solid On	Output is powered by utility in Line mode.


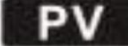





		Flashing	Output is powered by battery or PV in battery mode.
 <b>CHG</b>	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
 <b>FAULT</b>	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.




















## Function Keys







Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

## LCD Display Icons



Icon	Function description
Input Source Information	
	Indicates the AC input.
	Indicates the PV input
	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.
Configuration Program and Fault Information	
	Indicates the setting programs.
	Flashing with warning code.
	Lighting with fault code
Output Information	
	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	


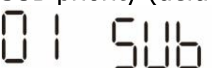


	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.			
In AC mode, it will present battery charging status.				
Status	Battery voltage	LCD Display		
Constant Current mode/ Constant Voltage mode	<2V/cell	4 bars will flash in turns.		
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.		
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.		
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.		
Floating mode. Batteries are fully charged.		4 bars will be on.		
In battery mode, it will present battery capacity.				
Load Percentage	Battery Voltage	LCD Display		
Load >50%	< 1.717V/cell			
	1.717V/cell ~ 1.8V/cell			
	1.8 ~ 1.883V/cell			
	> 1.883 V/cell			
50%> Load > 20%	< 1.817V/cell			
	1.817V/cell ~ 1.9V/cell			
	1.9 ~ 1.983V/cell			
	> 1.983V/cell			
Load< 20%	< 1.867V/cell			
	1.867V/cell ~ 1.95V/cell			
	1.95 ~ 2.033V/cell			
	> 2.033 V/cell			
Load Information				
	Indicates overload.			
	Indicates the load level by 0-24%, 25-50%, 50-74% and 75-100%.			
	0~24%	25~50%	50%~75%	75%-100%
				
Mode Operation Information				

	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
	Indicates load is supplied by utility power.
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.
	Indicates unit alarm is disabled.

## LCD Setting

After pressing and holding "ENTER" button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or "ESC" button to exit.

### Setting Programs:

Option	Describe	Optional Item	
00	Exit setting mode	Escape 	
01	Output source priority: To configure load power source priority	SUB priority (default) 	Solar energy gives priority to supplying power to the load. If solar energy can't effectively provide all connected loads, Utility will provide power to the loads at the same time.
		SBU priority 	Solar power is preferentially supplied to the load. If the solar energy does not efficiently provide all the connected loads, the battery will power the loads simultaneously. Only when neither the solar energy nor the battery can provide enough energy to the connected load, the mains supply power to the load.
		MKS priority 	Solar energy gives priority to supplying power to the load. If solar energy cannot effectively provide all connected loads, the battery will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12 or if solar energy is not present.










02	Maximum charging current: To configure total charging current for solar and utility chargers.	10A 02 10 <sup>A</sup>	20A 02 20 <sup>A</sup>
		30A 02 30 <sup>A</sup>	40A 02 40 <sup>A</sup>
		50A 02 50 <sup>A</sup>	60A (default) 02 60 <sup>A</sup>
		70A 02 70 <sup>A</sup>	80A 02 80 <sup>A</sup>
		90A 02 90 <sup>A</sup>	100A 02 100 <sup>A</sup>
03	Ac input voltage range	Appliances (default) 03 APL	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 03 UPS	If selected, acceptable AC input voltage range will be within 170-280VAC.
04	Power saving mode enable/disable	Saving mode disable(default) 04 SdS	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable 04 SEN	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	AGM (default) 05 AGn	Flooded 05 FLd
		User-Defined 05 USE	LIB 05 L Ib
		If USE or LIB is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.	
06	Auto restart when overload occurs	Restart disable(default) 06 Lfd	Restart enable 06 LfE
07	Auto restart when over temperature occurs	Restart disable(default) 07 tfd	Restart enable 07 tFE
08	Output voltage	220V 08 220 <sup>v</sup>	230V (default) 08 230 <sup>v</sup>
		240V 08 240 <sup>v</sup>	
09	Output frequency	50Hz (default) 09 50	60Hz 09 60

10	Lithium battery protocol	PYLON (default) 10 PYL	PACE 10 PAC
11	Maximum Utility charging current	10A 11 10 <sup>A</sup>	20A 11 20 <sup>A</sup>
		30A (default) 11 30 <sup>A</sup>	40A 11 40 <sup>A</sup>
		50A 11 50 <sup>A</sup>	60A 11 60 <sup>A</sup>
		70A 11 70 <sup>A</sup>	80A 11 80 <sup>A</sup>
		90A 11 90 <sup>A</sup>	100A 11 100 <sup>A</sup>
12	Setting voltage point back to utility charging when selecting "SBU priority" and "MKS priority"	Available options in 12V models:	
		11.0V 12 11.0 <sup>v</sup>	11.3V 12 11.3 <sup>v</sup>
		11.5V (default) 12 11.5 <sup>v</sup>	11.8V 12 11.8 <sup>v</sup>
		12.0V 12 12.0 <sup>v</sup>	12.3V 12 12.3 <sup>v</sup>
		12.5V 12 12.5 <sup>v</sup>	12.8V 12 12.8 <sup>v</sup>
		Available options in 24V models:	
		22V 12 22.0 <sup>v</sup>	22.5V 12 22.5 <sup>v</sup>
		23V (default) 12 23.0 <sup>v</sup>	23.5V 12 23.5 <sup>v</sup>
		24V 12 24.0 <sup>v</sup>	24.5V 12 24.5 <sup>v</sup>
		25V 12 25.0 <sup>v</sup>	25.5V 12 25.5 <sup>v</sup>
13	Set the voltage point back to battery discharge when selecting "SBU priority" and "MKS priority" in program 01	Available options in 24V models:	
		Battery full charged 13 FUL	12.0V 13 12.0 <sup>v</sup>
		12.3V 13 12.3 <sup>v</sup>	12.5V 13 12.5 <sup>v</sup>

		12.8V 13 128 <sup>v</sup>	13.0V 13 130 <sup>v</sup>
		13.3V 13 133 <sup>v</sup>	13.5V(默认) 13 135 <sup>v</sup>
		13.8V 13 138 <sup>v</sup>	14.0V 13 140 <sup>v</sup>
		14.3V 13 143 <sup>v</sup>	14.5V 13 145 <sup>v</sup>
		Available options in 24V models:	
		Battery full charged 13 FUL	24V 13 240 <sup>v</sup>
		24.5V 13 245 <sup>v</sup>	25V 13 250 <sup>v</sup>
		25.5V 13 255 <sup>v</sup>	26V 13 260 <sup>v</sup>
		26.5V 13 265 <sup>v</sup>	27V (default) 13 270 <sup>v</sup>
		27.5V 13 275 <sup>v</sup>	28V 13 280 <sup>v</sup>
		28.5V 13 285 <sup>v</sup>	29V 13 290 <sup>v</sup>
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 16 C50	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility(default) 16 50U	Solar energy and utility will charge battery at the same time.
		Only Solar 16 050	Solar energy will be the only charger source no matter utility is available or not.
18	Alarm control	If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
		Alarm on (default) 18 60N	Alarm off 18 60F
19	Auto return to default display screen	Return to default display screen(default) 19 ESP	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output

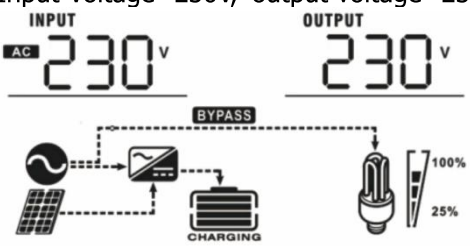


			voltage) after no button is pressed for 1 minute.
		Stay at latest screen 19 LEP	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on(default) 20 LON	Backlight off 20 LOF
22	Beeps while primary source is interrupted	Alarm on (default) 22 AON	Alarm off 22 AOF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 23 bYd	Bypass enable 23 bYE
25	Record fault code	Record enable 25 FEN	Record disable(default) 25 FdS
26	Bulk charging voltage (C.V voltage)	Default setting of 12V model: 14.1V C4 26 14.1 <sup>v</sup>	
		Default setting of 24V model: 28.2V C4 26 28.2 <sup>v</sup>	
		If USE or LIB is selected in program 5, this program can be set up. Set voltage range, 12V model: from 12V to 14.6V; 24V model: from 24V to 29.2V, and each press increases by 0.1V.	
27	Floating charging voltage	Default setting of 12V model: 13.5V FL4 27 13.5 <sup>v</sup>	
		Default setting of 24V model: 27.0V FL4 27 27.0 <sup>v</sup>	
		If USE or LIB is selected in program 5, this program can be set up. Set voltage range, 12V model: from 12V to 14.6V; 24V model: from 24V to 29.2V, and each press increases by 0.1V.	
29	Low DC cut-off voltage	Default setting of 12V model: 10.5V C04 29 10.5 <sup>v</sup>	
		Default setting of 24V model: 21.0V C04 29 21.0 <sup>v</sup>	
		If USE or LIB is selected in program 5, this program can be set up. set voltage range, 12V model: from 10V to 12V; 24V model: from 20V to 24V, Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
33	Battery equalization	Battery equalization 33 EEN	Battery equalization disable(default) 33 EdS

		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	
34	Battery equalization voltage	Default setting of 12V model: 14.6V 	
		Default setting of 24V model: 29.2 	
		The setting range of 12V model is from 12.5V to 14.7V, and 24V model is from 25.0V to 29.5V . Increase by 0.1V per press.	
35	Battery equalized time	60min (default) 	Setting range is from 5 min to 900min.Increment of each click is 5min.
36	Battery equalized timeout	120min (default) 	Setting range is from 5min to 900 min. Increment of each click is 5min.
37	Equalization interval	30 days (default) 	Setting range is from 0 to 90 days. Increment of each click is 1 day
39	Equalization activated immediately	Enable 	Disable(default) 
		If equalization function is enabled in program 33, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "Eq". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 37setting. At this time, ""will not be shown in LCD main page.	
48	RGB lighting	RGB lights off 	RGB lights on (default) 

## Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, MPPT charging current, MPPT charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V 
Input frequency	Input frequency=50Hz

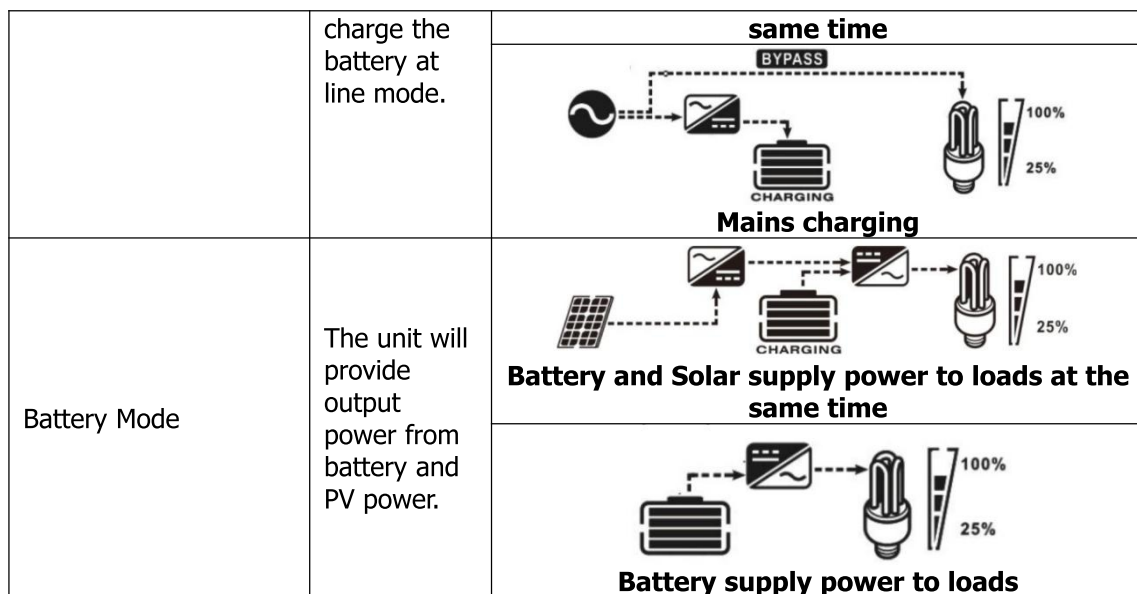
	<p>INPUT <b>AC</b> 500 Hz OUTPUT 230 V</p>
PV voltage	<p>PV voltage = 260V</p> <p>INPUT <b>PV</b> 260 V OUTPUT 230 V</p>
MPPT Charging current	<p>MPPT charging power=500W</p> <p>INPUT <b>BATT</b> 500 W OUTPUT 230 V</p>
Charging current	<p>AC and PV charging current = 50A</p> <p>INPUT <b>AC</b> 50 A OUTPUT 230 V</p>
	<p>PV charging current = 50A</p> <p>INPUT <b>PV</b> 50 A OUTPUT 230 V</p>
	<p>AC charging current = 50A</p> <p>INPUT <b>AC</b> 50 A OUTPUT 230 V</p>
Battery voltage/ Output voltage	<p>Battery voltage = 25.5V, Output voltage = 230V</p> <p>INPUT <b>PV</b> 25.5 V OUTPUT 230 V</p>

Output frequency	<p>Output frequency = 50Hz</p>
Load percentage	<p>Load percentage = 70%</p>
Load in VA	<p>When connected load is lower than 1kVA, load in VA will present xxx VA like below chart.</p>
	<p>When load is larger than 1 kVA, load in VA will present xxx kVA like below chart.</p>
Load in Watt	<p>When load is lower than 1kW, load in W will present xxx W like below chart.</p>
	<p>When load is larger than 1kW, load in W will present xxx kW like below chart.</p>

	<p>BATT 25.5<sup>v</sup> LOAD 1.20<sup>kW</sup></p>
Battery voltage/ DC discharging current	<p>Battery voltage=25.5V, discharging current= 1A</p> <p>BATT 25.5<sup>v</sup> BATT 1<sup>A</sup></p>
Main CPU version checking	<p>Main CPU version checking</p> <p>01 14 04</p>






## Operating Mode Description

Operation mode	Description	LCD display
Standby mode / Power saving mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	<p><b>Charging by utility and PV energy.</b></p>
		<p><b>Charging by utility.</b></p>
		<p><b>Charging by PV energy.</b></p>
Line Mode	The unit will provide output power from the mains. It will also	<p><b>solar and mains supply power to loads at the</b></p>










## Fault Code

Fault Code	Fault Event	Icon on
01	Fan is locked when the inverter is turned off.	01
02	Over temperature	02
03	Battery voltage is too high	03
04	Battery voltage is too low	04
05	Output short circuit or over temperature.	05
06	Output voltage is too high	06
07	Exceeding overload time	07
08	BUS voltage is too high	08
09	BUS soft start failed.	09
13	PV voltage is too high	13
51	Over current and surge	51
52	BUS voltage is too low	52

53	Inverter soft start failed.	
55	Over DC voltage in AC output	
56	Battery is disconnected	
57	Current sensor failed.	
58	Output voltage is too low	

## Warning code

Warning Code	Warning Event	Automatic Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery overcharge	Beep once every second	
04	Battery low voltage	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power is derating	Beep twice every 3 seconds	
15	PV energy is weak	No Beep	
EQ	Battery equalization	No Beep	

## BATTERY EQUALIZATION

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that



might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

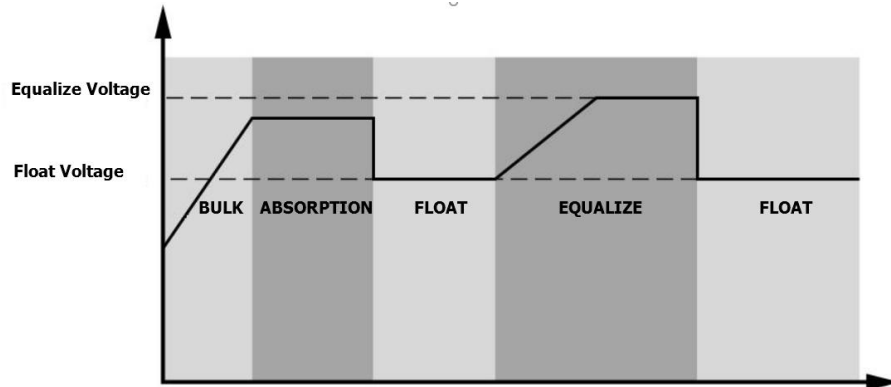
#### How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 37.
2. Active equalization immediately in program 39.

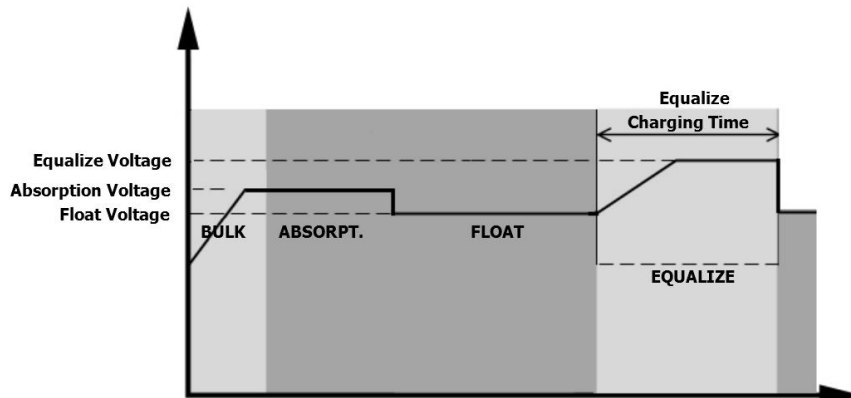
#### When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

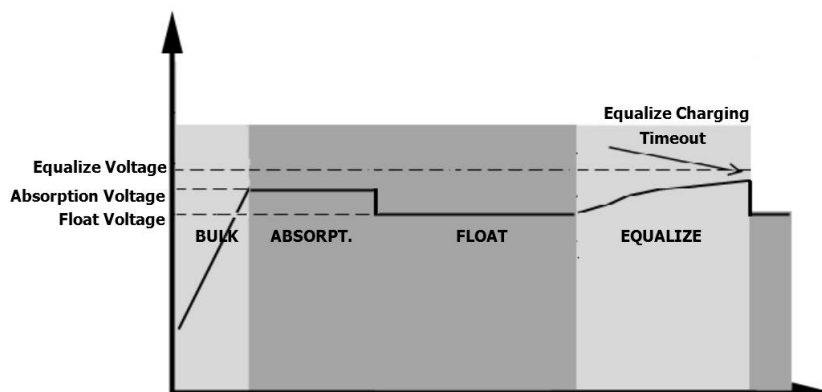


#### Equalize charging time and time out

In equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized time out setting is over, the charge controller will stop equalization and return to float stage.





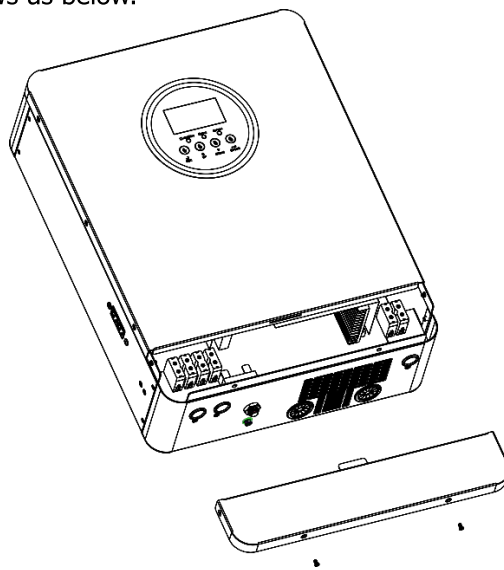
# CLEARANCE AND MAINTENANCE FOR ANTI - DUST KIT (Optional)

## Overview

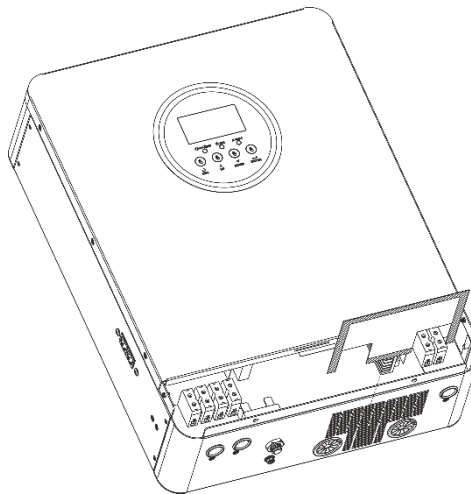
Every inverter is already installed with anti-dusk kit from factory. Inverter will automatically detect this kit and activate internal thermal sensor to adjust internal temperature. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

## Clearance and Maintenance

Step 1: Please remove screws as below.



Step 2: Then, remove the air filter as shown in below chart.



Step 3: Clean the air filter. After cleaning, reinstall the dust removal net to the inverter.

**NOTICE:** The anti-dust kit should be cleaned from dust every one month.

# SPECIFICATIONS

## Table 1 Specification of LINE Mode

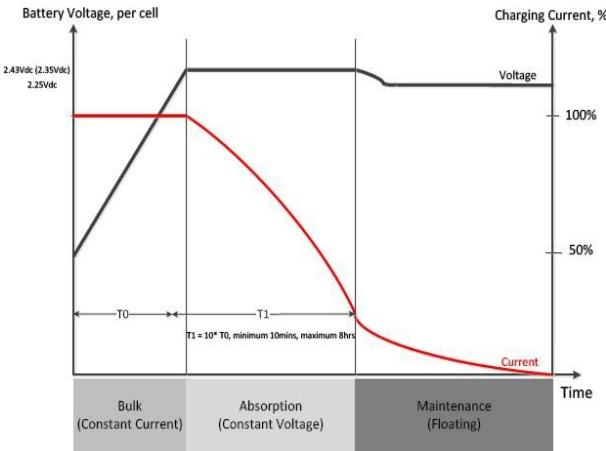
<b>INVERTER MODEL</b>	FGI-DU4200
<b>Input Voltage Waveform</b>	Sinusoidal (utility or generator)
<b>Nominal Input Voltage</b>	230Vac
<b>Low Loss Voltage</b>	170Vac $\pm$ 7V (UPS) 90Vac $\pm$ 7V (Appliances)
<b>Low Loss Return Voltage</b>	180Vac $\pm$ 7V (UPS); 100Vac $\pm$ 7V (Appliances)
<b>High Loss Voltage</b>	280Vac $\pm$ 7V
<b>High Loss Return Voltage</b>	270Vac $\pm$ 7V
<b>Max AC Input Voltage</b>	300Vac
<b>Nominal Input Frequency</b>	50Hz / 60Hz (Auto detection)
<b>Low Loss Frequency</b>	40 $\pm$ 1Hz
<b>Low Loss Return Frequency</b>	42 $\pm$ 1Hz
<b>High Loss Frequency</b>	65 $\pm$ 1Hz
<b>High Loss Return Frequency</b>	63 $\pm$ 1Hz
<b>Output Short Circuit Protection</b>	Battery mode: Electronic Circuits
<b>Efficiency (Line Mode)</b>	>95% ( Rated R load, battery full charged )
<b>Transfer Time</b>	10ms typical(UPS); 20ms typical(Appliances)
<b>Output power derating:</b> When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.	<p>The graph illustrates the output power derating characteristics of the inverter. The vertical axis represents Output Power, and the horizontal axis represents Input Voltage. The power remains at the Rated Power level for input voltages between 170V and 280V. As the input voltage decreases below 170V, the output power is derated linearly, reaching 50% of the rated power at 90V. The power drops to zero at 0V.</p>

**Table 2 Specification of Inverter Mode**

INVERTER MODEL	FGI-DU4200	
<b>Rated Output Power</b>	DC12V-2300VA/2300W	DC24V-4200KA/4200W
<b>Output Voltage Waveform</b>	Pure Sine Wave	
<b>Output Voltage Regulation</b>	230Vac±5%	
<b>Output Frequency</b>	60Hz or 50Hz	
<b>Peak Efficiency</b>	94%	
<b>Overload Protection</b>	5s@≥150% load;10s@105%~150% load	
<b>Surge Capacity</b>	2* rated power for 5 seconds	
<b>Nominal DC Input Voltage</b>	12 Vdc	24Vdc
<b>Cold Start Voltage</b>	11.5 Vdc	23.0Vdc
<b>Low DC Warning Voltage</b>		
@ Load < 20%	11.0 Vdc	22.0Vdc
@ 20% ≤ Load < 50%	10.7 Vdc	21.4Vdc
@ Load ≥ 50%	10.1 Vdc	20.2Vdc
<b>Low DC Warning Return Voltage</b>		
@ Load < 20%	11.5 Vdc	23.0Vdc
@ 20% ≤ Load < 50%	11.2 Vdc	22.4Vdc
@ Load ≥ 50%	10.6 Vdc	21.2Vdc
<b>Low DC Cut-off Voltage</b>		
@ Load < 20%	10.5 Vdc	21.0Vdc
@ 20% ≤ Load < 50%	10.2 Vdc	20.4Vdc
@ Load ≥ 50%	9.6 Vdc	19.2Vdc
<b>High DC Cut-off Voltage</b>	16 Vdc	32Vdc
<b>No Load Power Consumption</b>	20W	30W
<b>Saving Mode Power Consumption</b>	<10W	<15W

**Table 3 Specification of Charging Mode**

Utility Charging Mode			
<b>Battery Model</b>		12V	24V
<b>Charging Current(UPS)</b> @Nominal Input Voltage		100A	
<b>Bulk Charging</b>	<b>Flooded Battery</b>	14.6	29.2

Voltage	AGM / Gel Battery	14.1	28.2
Floating Charging Voltage		13.5Vdc	27Vdc
Charging Algorithm		3-Step	
Charging Curve		<div></div>	
Solar Charging Mode			
Max. PV Array Power		4000W	
I Max. PV		18A	
Nominal PV Voltage		240V	
PV Array MPPT Voltage Range		55V-500V	
Max. PV Array Open Circuit Voltage		500V	
Max Charging Current		100A	

**Table 4 General specifications**

<b>Operating Temperature Range</b>	-20°C to 55°C
<b>Storage temperature</b>	-20°C~ 60°C
<b>Dimension (D*W*H), mm</b>	405*305*108
<b>Net Weight, kg</b>	6.7

## TROUBLE SHOOTING

Problem	LCD/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD and buzzer will be active for 3 seconds and then complete off.	Battery voltage is too low	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	The power-on icon of LCD flashes, and the status indicator icon flashes.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
Buzzer beeps continuously and the status indicator icon is always on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component are over heated.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan
	Fault code 06/58	Output abnormal	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	